

Effects of the V_{GS} sweep range on the short channel effect in negative capacitance FinFETs

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As the CMOS technology scaling is reaching fundamental limits, there is a substantial demand for energy-efficient devices with lower operating voltage. Negative capacitance field-effect transistors (NCFETs) exhibit the capability to amplify the gate voltage and become promising candidates for future advanced process nodes. Ferroelectric (FE) HfO₂-based materials, with impressive scalability and compatibility with CMOS processes, show the feasibility of integration into NCFETs to achieve nanoscale high-performance transistors. Due to the introduction of the NC effect, the short channel effects (SCEs) in HfO₂-based NCFETs differ from conventional devices, which have undergone extensive research [1]. Specifically, drain-induced-barrier-lowering (DIBL) plays a key role in determining the severity of SCEs, exhibiting a reverse behavior in NCFETs. Despite the acknowledged influence of applied voltage on the performance of NCFETs [2], the impact of gate voltage sweep range ($V_{GS,range}$) on the DIBL in advanced short channel NC-FinFETs still lacks study.

In this study, we experimentally investigate the impact of $V_{GS,range}$ on the DIBL in Hf_{0.5}Zr_{0.5}O₂ (HZO)-based NC-FinFETs for different gate lengths (L_G s). The NC-FinFETs exhibit notable improvements in DIBL compared with the HfO₂ devices, the degree of which significantly depends on the $V_{GS,range}$. Subsequent analyses reveal that such DIBL modulation behavior varies significantly across different L_G s, which is attributed to the coupling mechanism involving fringing electric field and voltage-dependent FE layer characteristics.

Device fabrication. Figure 1(a) depicts the schematic of the fabricated FinFETs. The NC-FinFETs, integrating a 3 nm HZO layer, were developed using a metal gate all-last approach implemented within a standard manufacturing process. The fabrication process is fundamentally compatible with the previous study [3]. The interfacial layer (IL) was grown by O₃ oxidation after the dummy poly-Si gate removal for better interface quality and device reliability. Furthermore, the gate insulator of 3 nm FE HZO was deposited through atomic layer deposition (ALD) at a temperature of 300°C. A forming gas annealing (FGA) at 450°C/30 min

was carried out for alloy processes. The devices without ferroelectricity were also fabricated, featuring a 4 nm HfO₂ gate insulator. The L_G of the FinFETs ranged from 20 to 500 nm for investigating the DIBL characteristics.

Results and discussion. The transmission electron microscope (TEM) view of the gate stack along xx' in Figure 1(b) illustrates the Metal/3 nm HZO/IL/Si stack, which achieves highly conformal HKMG films on the 3D Fin. The cross-sectional structure along yy' of an NC-FinFET with L_G of 20 nm is shown in Figures 1(c) and (d). The transfer characteristics of 20 nm L_G NC-FinFET at drain linear voltage (V_{DLIN}) of -0.1 V and drain saturation voltage (V_{DSAT}) of -0.8 V are shown in Figure 1(e). Figure 1(f) depicts the corresponding point subthreshold swings (SSs) as a function of drain current (I_{DS}). In comparison to the electrical characteristics of paraelectric HfO₂ devices depicted in Figures 1(g) and (h), the HZO FinFET demonstrates a minimum SS of 34.1 mV/decade, manifesting a discernible NC effect.

To investigate the DIBL effect under various $V_{GS,range}$, the $I_{DS}-V_{GS}$ curves were measured as shown in Figures 1(i) and (j). The HZO NC-FinFET was subjected to $V_{GS,range}$ s of ± 0.6 , ± 0.8 , and ± 1 V. Due to the thicker gate insulator in HfO₂ devices, a higher maximum $V_{GS,range}$ of ± 1.2 V was applied. The threshold voltage (V_T) was determined using the constant current method at I_{DS} of 10^{-9} A. The insets of Figures 1(i) and (j) reveal a shift in V_T under varying $V_{GS,range}$. The DIBL was extracted using $V_T(V_{DSAT}) - V_T(V_{DLIN}) / (V_{DSAT} - V_{DLIN})$ and summarized in Figure 1(k). Evidently, an enhancement in DIBL can be found for NC-FinFETs compared to HfO₂ devices. It is worth noting that the DIBL of the NC-FinFET exhibits an increase with the rising $V_{GS,range}$, indicating a $V_{GS,range}$ -dependent NC effect. The DIBL is notably influenced by the differential capacitance from the top of the energy barrier to the gate (C_G) [1, 4]. It has been reported that the P_r/E_c of the HZO capacitor increases with the augmentation of $V_{GS,range}$, which leads to a larger capacitance of the FE layer ($|C_{FE}|$) [2]. Considering that the gate stack capacitance, a main component of C_G , can be

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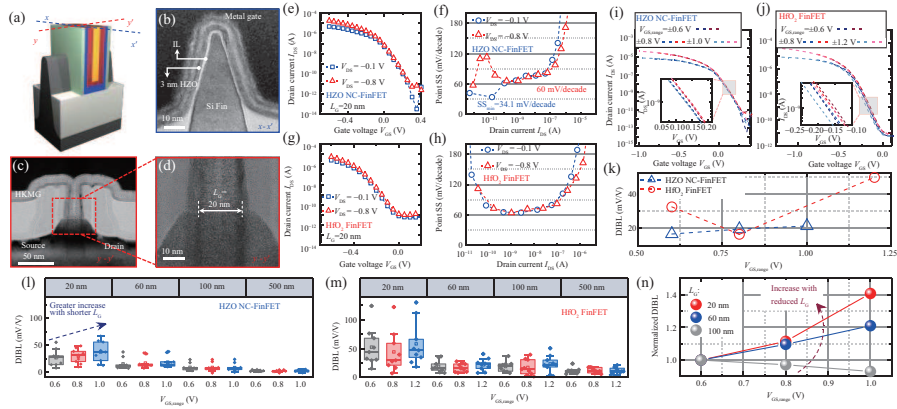


Figure 1 (Color online) (a) Schematic of the fabricated negative capacitance (NC) FinFET. Cross-sectional transmission electron microscope (TEM) images along (b) xx' , (c) yy' , and (d) its local magnification. I_{DS} - V_{GS} curves of (e) HZO and (g) HfO₂ FinFETs with a gate length of 20 nm. The corresponding subthreshold swing (SS) versus I_{DS} characteristics are shown in (f) and (h), respectively. (i, j) I_{DS} - V_{GS} curves measured with various $V_{GS,range}$. The insets provide amplified views near the threshold voltage. (k) The DIBL versus $V_{GS,range}$ extracted from (i) and (j). Extracted DIBL under various $V_{GS,range}$ of (l) HZO and (m) HfO₂ FinFETs, measured for different L_G . (n) The relative change in mean DIBL values for NC-FinFETs with varying $V_{GS,range}$.

expressed as $C_{stack} = (C_{FE-1} + C_{IL-1})^{-1}$, a more negative C_{FE} resulting from the increased $V_{GS,range}$ leads to a reduced C_G , suggesting a weakened NC effect and an increase in DIBL. Therefore, the observed rise in DIBL with increased $V_{GS,range}$ can be attributed to the modulation effect of the voltage across the FE layer on the FE characteristics.

Herein, more results with varying L_G s are presented to further analyze the impact of $V_{GS,range}$ on the DIBL with size scaling. Figure 1(l) summarizes the measurement results of NC-FinFETs with gate lengths ranging from 20 to 500 nm. Compared with the results of HfO₂ devices illustrated in Figure 1(m), a pronounced improvement in DIBL can be found for NC-FinFETs with different L_G s and $V_{GS,range}$. Notably, negative DIBL (N-DIBL) is also observed. Furthermore, an evident trend of escalating DIBL magnitude with increased $V_{GS,range}$ is discernible for short L_G , while for longer L_G , it exhibits a comparable DIBL across various $V_{GS,range}$. In NC-FinFETs with an L_G of 20 nm, the mean DIBL increases from 26.5 to 37.3 mV/V as $V_{GS,range}$ varies from ± 0.6 to ± 1 V, with most devices showing a significant difference, particularly between 0.6 and 0.8 V, compared to HfO₂ devices. Figure 1(n) summarizes the relative magnitude of the increase in DIBL with $V_{GS,range}$ variation. The impact of $V_{GS,range}$ becomes progressively more pronounced as the L_G decreases.

Subsequently, the underlying mechanism of the highly L_G -dependent DIBL modulation behavior by $V_{GS,range}$ is analyzed. As mentioned above, the C_{FE} modulated by the $V_{GS,range}$ -dependent FE layer parameters determines the DIBL effect. Hence, the distinct influence of V_{GS} on DIBL at various L_G s suggests that the relationship between C_{FE} and $V_{GS,range}$ varies for different L_G s. The expression for C_{FE} is given by $(\epsilon_r \epsilon_0 + 1/(2\alpha + 12\beta P_{FE}^2 + 30\gamma P_{FE}^4))/t_{FE}$, where FE material parameter α , $\beta < 0$ and $\gamma > 0$, and ϵ_r , P_{FE} , and t_{FE} are the dielectric constant, FE polarization, and thickness of the FE layer, respectively [1]. It has been reported that the impact of the fringing electric field becomes stronger with L_G scaling, which changes the P_{FE} in the sub-threshold [1, 5]. According to the expression for C_{FE} , apparently, a larger $|P_{FE}|$ implies that the variation of high-order term FE parameters (β and γ) influenced by $V_{GS,range}$ exerts a more pronounced impact on C_{FE} , con-

sequently having a higher influence on DIBL performance. Note that the polarization gradient energy term for multi-domain is ignored herein, which further enhances the influence of the fringing electric field. Therefore, it can be concluded that scaling L_G can induce a larger $|P_{FE}|$ due to the resulting fringing electric field, leading to distinct DIBL modulation behavior by $V_{GS,range}$ at different L_G s.

Conclusion. In summary, this study has investigated the impact of $V_{GS,range}$ on the DIBL in FE HZO NC-FinFETs with different L_G s. The observed improvement in DIBL for NC-FinFETs, as compared to HfO₂ devices, demonstrates an enhancing trend with a decreasing $V_{GS,range}$. Furthermore, the pronounced impact of $V_{GS,range}$ on DIBL modulation is notable in short-channel devices, diminishing with increasing L_G . This behavior is elucidated through the coupling mechanism involving fringing electric field and voltage-controlling FE layer parameters. This work contributes to a deeper understanding of SCEs in NCFETs for the development of advanced CMOS applications.

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